

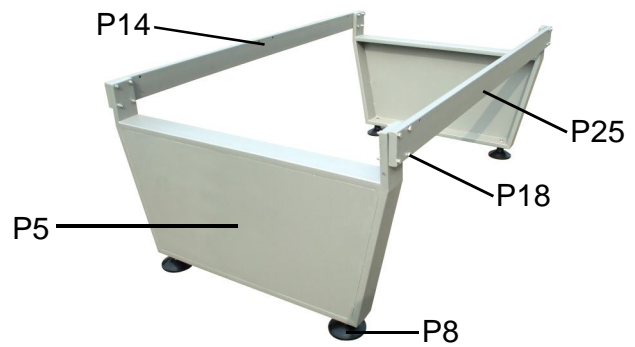
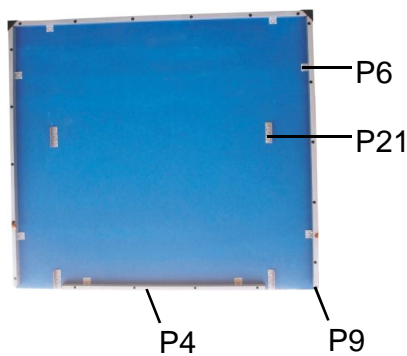
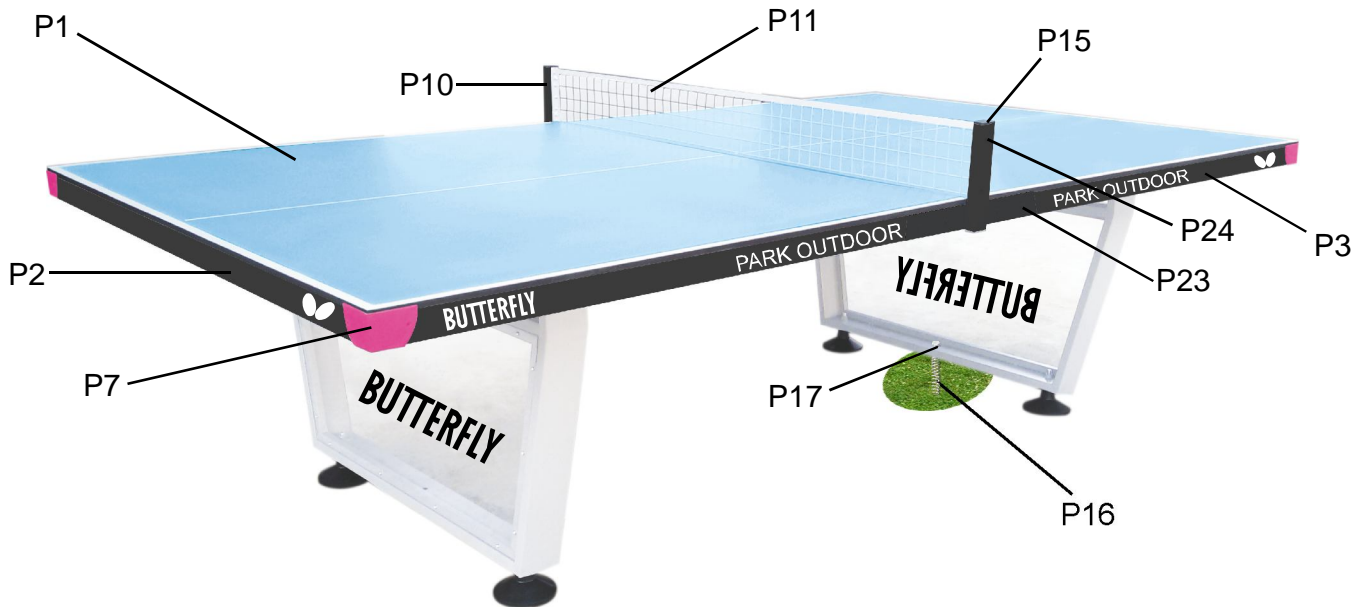
# BUTTERFLY

## Park Outdoor Table Tennis Table Assembly Instructions



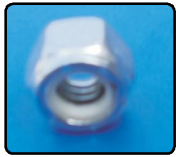
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## PARTS LIST

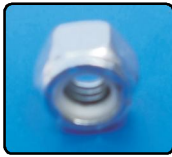


1. TABLE TOP MELAMINE SIZE 1525x1370x8MM- 2 NOS.
2. END FRAME PIPE SIZE 25x50x1472MM- 2 NOS.
3. SIDE FRAME PIPE SIZE 25x50x1375MM- 4 NOS.
4. INNER FRAME PIPE SIZE 25x50x100MM - 2 NOS.
5. LEGS SIZE 95x690x1100MM - 2 NOS.
6. BRACKET FOR FRAME PIPE SIZE 25x100 - 16 NOS.
7. OUTER CORNER SIZE 47MM - 4NOS.
8. LEVELLERS SIZE 125MM ROUND - 4 NOS.
9. PLASTIC CAP FOR SIDE & END FRAME PIPE SIZE 25x50MM- 8 NOS.
10. POST SET - 1 NOS.
11. STEEL NET - 1 NOS.
12. SPANNER SIZE 18MM/19MM - 1 NOS.
13. SPANNER SIZE 8MM/6MM - 2 NOS.
14. FRAME TO ATTACH LEGS FRAME SIZE 23x95x850MM - 2NOS.
15. PLASTIC CAP FOR (STEEL) POST SIZE 25x38MM - 4 NOS.
16. SPRING TO ATTACH LEG INNER FRAME WITH GROUND SIZE 30x280MM - 2 NOS.
17. BOLT TO ATTACH LEG INNER FRAME WITH SPRING NUT SIZE 12x125MM - 2 NOS.
18. BOLT TO ATTACH LEG WITH LEGS SIDE PIPE (P25) SIZE 62x7.5MM - 16 NOS.
19. BOLT TO ATTACH LEG SIDE PIPE WITH TABLE TOP BRACKET SIZE 50x7.5MM - 8 NOS.
20. WASHER SIZE 9MM - 12NOS.
21. BRACKET TO ATTACH TABLE TOP WITH LEGS SIDE FRAME SIZE 9x38x100MM - 8 NOS.
22. STEEL ROD SIZE 9x200MM - 1 NOS.
23. BOLT TO ATTACH FRAME WITH POST SIZE 50x6MM - 8NOS.
24. BOLT TO ATTACH POST WITH NET SIZE 38x7.5MM - 4 NOS.
25. PIPE TO ATTACH LEGS SIZE 25x50x1375MM - 2 NOS.

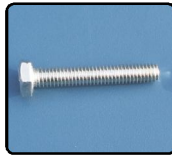
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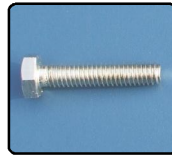
P18, P19  
SIZE 7.5MM QTY. 24



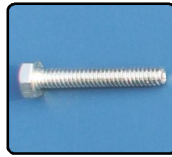
P23  
SIZE 6MM QTY. 8



P18  
SIZE 62x7.5MM QTY. 16



P19  
SIZE 50x7.5MM QTY. 8



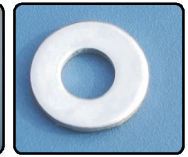
P23  
SIZE 50x6MM QTY. 8



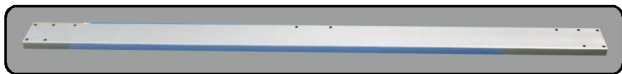
P17  
SIZE 12x125MM QTY. 2



P22  
SIZE 9x200MM QTY.1



P22  
SIZE 9MM QTY. 12



P25 - SIZE 25x50x1375MM QTY. 2



P12 - 18MM/19MM QTY. 1



P13 - SIZE 8MM/6MM QTY. 2



P11 QTY. 1



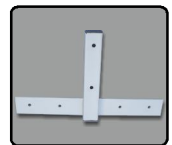
P16 SIZE 30x280MM QTY. 2



P5  
SIZE 95x690x1100MM  
QTY. 2



P8  
SIZE 125MM QTY. 4



P10 QTY. 2



P24  
SIZE 38x7.5MM QTY. 4

## ADULT ASSEMBLY REQUIRED

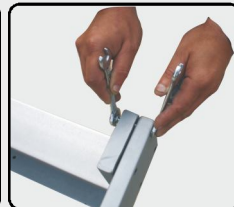
Please read the safety instructions at the bottom of page- 4

### STEP - 1



Attach the levellers (P8) with both the legs (P5).

### STEP - 2



Attach pipe (P25) with legs (P5) using nut & bolt 62x7.5mm (P18) (both side) & tighten with the help of 2 spanners (P13).

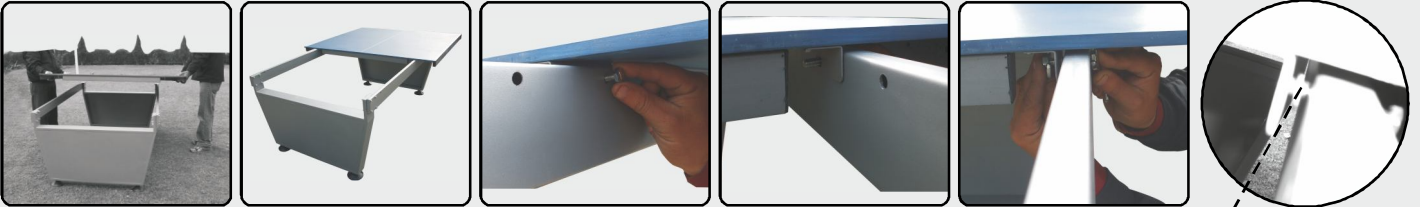
### STEP - 3



Mark the hole through legs inner frame both side with rod (P22). Remove the legs & insert the spring (P16) into the ground & spin the spring with spanner (P12) make sure that the spring nut remains out. Bring legs inner frame (P5) on to the spring nut (P16) & insert the bolt (P17) & tighten with the help of spanner (P12)

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## STEP - 4



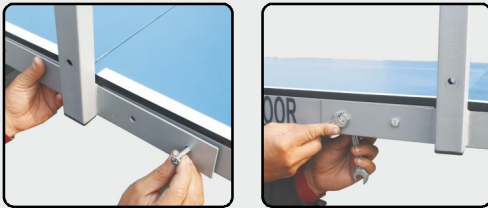
Attach table frame bracket (P21) with legs side pipe (P25) using nut & bolt size 50x7.5mm (P19) & tighten with the help of 2 spanners (P13)

Washer (P20) between (P17) & (P21)

**STEP - 5** Repeat step 4 for the second half

## STEP - 6

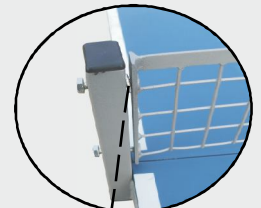
## STEP - 6



Attach post (P10) with table frame (P3) using nut & bolt 50x6mm (P23) & tighten it with the help of 2 spanners (P13)



Place the net (P11) into post (P10) using bolt 38x7.5mm (P24) & tighten it with the help of spanner (P13)



Washer (P20) between (P10) & (P11)

**YOUR TABLE IS NOW READY FOR PLAY**

## **SAFETY INSTRUCTIONS**

Children below 14 years should not assemble the table.  
This table is suitable for indoor and outdoor use.  
Always cover the table when not in use